



A Textron Company

OPERATION SAFETY NOTICE

204-20-30

205-20-48

205B-20-20

212-20-53

6 August 2020

TO: All owners and operators of Model 204/205/205B and 212 Helicopters

**SUBJECT: MAIN ROTOR HUB STRAP PIN P/N 204-012-104-001/-003/-005
INSPECTION REQUIREMENTS**

Bell has recently investigated the report of an inboard main rotor hub strap pin found fractured at the center during scheduled main rotor hub disassembly. The investigation revealed that the root cause for cracking was stress corrosion.

The purpose of this OSN is to advise owners and operators of a change to the inspection requirements and criteria published in the Maintenance Manual (MM) and the Component Repair & Overhaul (CR&O) Manual. The MM and the CR&O changes include additional inspection criteria and detailed visual inspection of the entire surface of the strap pin using a 10X magnifying glass for mechanical and corrosion damage.

For any questions regarding this letter, please contact:

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