

ALERT SERVICE BULLETIN
REVISION NOTICE

DATE Sep 28, 2009



TO: All Owners/Operators of Bell 412/EP Helicopters

**SUBJECT: REVISION "B" TO ALERT SERVICE BULLETIN 412-09-134:
HIGH LANDING GEAR FWD CROSSTUBE P/N 212-321-103**

Revision "A" of this bulletin is re-formatted to include all High Fwd Crosstubes P/N 212-321-103 installed in production or as a Bell direct replacement part.

Revision "B" of this bulletin is to correct a typographical error in the header of page 2 of 2.

AN APPROPRIATE ENTRY SHOULD BE MADE IN THE AIRCRAFT LOGBOOK UPON ACCOMPLISHMENT
IF OWNERSHIP OF AIRCRAFT HAS CHANGED PLEASE FORWARD TO NEW OWNER

ALERT SERVICE BULLETIN



A Textron Company

NO. 412-09-134

DATE Sep 28, 2009

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REV B

MODEL AFFECTED: 412 / 412EP

SUBJECT: HIGH LANDING GEAR FWD CROSSTUBES P/N
212-321-103

HELICOPTERS AFFECTED: Model 412 / 412EP helicopters serial number
33001 through 33213, 36001 and subsequent

COMPLIANCE: Vendor Alert Service Bulletin AA-08055 Rev. B must
be carried out on all High Fwd Crosstube P/N 212-
321-103 either installed in production or as a Bell
direct replacement part. Vendor ASB was previously
provided with the initial release of this bulletin.

DESCRIPTION:

The purpose of this bulletin is to carry out the intent of Vendor bulletin AA-08055 Rev B. It applies to all High Fwd Crosstubes P/N 212-321-103.

Aeronautical Accessories crosstube part number 212-321-103 is a Bell-approved replacement for Crosstube Assembly part number 205-050-403-031 and 412-050-046-101.

APPROVAL:

The engineering design aspects of this bulletin are FAA/ODA approved.

MANPOWER:

Approximately 29.0 man-hours are required to complete this bulletin. Man-hours are based on hands-on time, and may vary with personnel and facilities available.

WARRANTY:

There is no warranty provided for this bulletin.

MATERIAL:

See Vendor Bulletin AA-08055 Rev B.

SPECIAL TOOLS:

None required

WEIGHT AND BALANCE:

Not affected.

ELECTRICAL LOAD DATA:

Not affected

REFERENCES:

Aeronautical Accessories Alert Service Bulletin AA-08055 Rev B (Available from Aeronautical Accessories, Inc., P.O. Box 3689 Bristol, Tn., 37625-3689 USA, Phone 800-251-7094 or 423-538-8469)

BHT-412-IPB Illustrated Parts Breakdown

BHT-412-MM Maintenance Manual

PUBLICATIONS AFFECTED:

None affected

ACCOMPLISHMENT INSTRUCTIONS:

Accomplish instructions as per Vendor Bulletin.