

Bell Helicopter **TEXTRON**

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**INFORMATION LETTER 212-01-42
412-01-42
412CF-01-6**

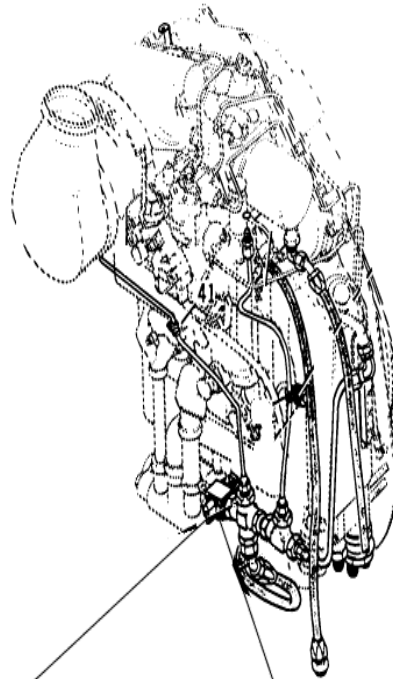
TO: All Owners/Operators of Bell 212/412 Series Helicopters

SUBJECT: ENGINE ACCESSORY GEARBOX OIL DRAIN VALVE P/N 209-062-010-001, INSTALLATION OF

Bell Helicopter wishes to advise all model 212/412 owners/operators of a potential installation problem due to the current 212 and 412 Illustrated Parts Breakdown Manual.

An incident involving loss of engine gearbox oil in flight has revealed that during installation of subject valve the wrong part number packing was installed causing the oil leakage. After review of the Illustrated Parts Breakdown it was discovered that an error had occurred stating no packing in this location or wrong part number.

Currently the Illustrated Part Breakdown Manuals are being revised to show the changes. Refer to attach figure showing the potential problem.



Missing Packing

Wrong Part Number

BHT-212-IPB
CHAPTER 71-99-00
Figure 71-16, Page 76
Packing Required P/N M83248/1-908

BHT-412-IPB
Chapter 71-99-00
Figure 71-8, page 47
Packing Required P/N M83248/1-908

C-12-146-000/MY-001
Chapter 71
Figure 71-8 (Sheet 1 of 3), Page 71-38
Packing Required M83248/1-908