

Bell Helicopter **TEXTRON**

A Subsidiary of Textron, Inc.

September 23, 1999

INFORMATION LETTER 212-99-31 412-99-36

TO: All Bell 212 and 412 Helicopter Owners/Operators

**SUBJECT: COMBINING GEARBOX OIL TEMPERATURE SWITCH
67121-65-225**

Bell Helicopter Textron has received reports of "C BOX TEMP" caution segment illuminating before the maximum indicator temperature (115 C) is reached. This has been linked in most cases to the temperature switch P/N 67121-65-225. This switch was introduced on the early Bell 212's, and was designed to illuminate the C-Box oil temp caution light segment at 107 degrees celcius. The Bell 212 oil temperature limit was subsequently increased to the 115 degrees celcius to match that of the Bell 412, but the noted switch was not replaced.

The introduction of a replacement temperature switch P/N 67121-65-239 will now allow operation up to the 115 degree C limit prior to illuminating the C-Box Temp caution light segment. **Any order that is placed to Bell Helicopter Textron for the previous temperature switch P/N 67121-65-225 will automatically be superceded to the new switch P/N 67121-65-239.**