

# Bell Helicopter **TEXTRON**

A Subsidiary of Textron, Inc.

November 24, 1999

## INFORMATION LETTER 230-99-4

TO: **All Owners/Operators of 230 Helicopters**

SUBJECT: **MAIN TRANSMISSION OVERHAUL / REPAIR OF**

This Information Letter is issued to advise all owners and operators of a possible condition where the nut, P/N 222-040-228-001, may bind in the threads of the outboard quill case when removing the nut from the case.

If this condition is encountered, do not force the nut as this may damage the threads of the case beyond repair.

To remove the nut and tabloc if they bind in the threads of the case, Bell Helicopter Textron recommends that they be machined from the case assembly.

Contact Product Support Engineering for Machining Instructions.

