



DEC 21, 2007

**INFORMATION LETTER 407-07-94**

**TO: All Owners/Operators of Bell 407 Helicopters**

**SUBJECT: USE OF TOOL SKSP1425-101 DURING THE INSTALLATION AND REMOVAL OF THE ENGINE TO TRANSMISSION DRIVESHAFT 407-340-310-101.**

The purpose of this Information Letter is to emphasize the importance of correctly using Tool SKSP1425-101 while removing and installing the engine-to-transmission driveshaft 407-340-310-101.

BHT-407-MM-6, Chapter 63-00-00 contains the procedures that shall be followed when using Tool SKSP1425-101.

The text and figure in this chapter indicate, that following the installation of the tool on the ends of the driveshaft, evenly tighten the two nuts on the compression tool until they bottom out. Do not exceed 50 inch pounds of torque on the nuts.

We would like to highlight the importance of adhering to the usage procedures of subject tool to ensure that no injuries occur to personnel or damages to the helicopter.

As well and equally important to following procedures is insuring that all tools are inspected for discrepancies prior to use.