

**TECHNICAL BULLETIN**  
**Bell Helicopter** **TEXTRON**

A Subsidiary of Textron Inc.

No. 206-06-188

Date OCT 13, 2006

Page 1 of 5

DATE
REV

**MODEL AFFECTED:** 206A/B Series

**SUBJECT:** 206-070-626-035 "ARM" AND 206-070-626-023  
"ENGINE RELIGHT" DECALS, INSTALLATION  
OF

**HELICOPTERS AFFECTED:** 206A/B EQUIPPED WITH THE 206-706-038  
ENGINE RELIGHT KIT.

**COMPLIANCE:** At Customer's Option

**DESCRIPTION:**

This technical bulletin allows the installation of an "ARM" decal to indicate that when the engine relight switch is placed in the center position indicating the engine relight function is armed. It also relocates, if applicable, the decal that designates the switch for the engine relight kit.

**APPROVAL:**

The engineering design aspects of this bulletin are Transport Canada approved.

**MANPOWER:**

Approximately 0.25 man-hour is required to complete this bulletin. Man-hours are based on hands-on time, and may vary with personnel and facilities available.

**WARRANTY:**

There is no warranty credit provided for this bulletin.

**MATERIALS:**

**Required Material:**

The following material is required for the accomplishment of this bulletin and may be obtained through your Bell Helicopter Textron Supply Center.

-NOTE-

Decals 206-070-626-023 and 206-070-626-035 are included with the original paper copy of this bulletin.

<u>Part Number</u>	<u>Nomenclature</u>	<u>Quantity</u>
206-070-626-035	Decal "ARM" (1)	1
206-070-626-023	Decal "ENGINE RELIGHT" (2)	1

Notes

(1). The decal may be locally fabricated using letter .12 point Spartan black linotype color No. 37038. Background to be transparent No. 639. The text to put on the decal is detailed in the Figure 1, view A, B and C and should be in capital letters.

(2). The decal may be locally fabricated using letter .12 point Spartan black linotype color No. 37038. Background to be transparent No. 639. The text to put on the decal is detailed in the Figure 1, view B and should be in capital letters.

**Consumable Material:**

The following material is required to accomplish this bulletin, however this material is considered consumable (bench stock) material and may not require ordering depending on the facility consumable material stock levels. This material may be obtained through your Bell Helicopter Textron Supply Center.

<u>Part Number</u>	<u>Nomenclature</u>	<u>Reference</u>
TT-N-95, TYII 1GAL	Aliphatic naphtha	C-305
3950 Scotchcal	Edge Sealer	C-349

**SPECIAL TOOLS:**

None required

**WEIGHT AND BALANCE:**

None required

**ELECTRICAL LOAD DATA:**

Not affected

**REFERENCES:**

BHT-206-SI-92

**PUBLICATIONS AFFECTED:**

BHT-206A/B-SERIES-IPB, Chapter 99-99-00

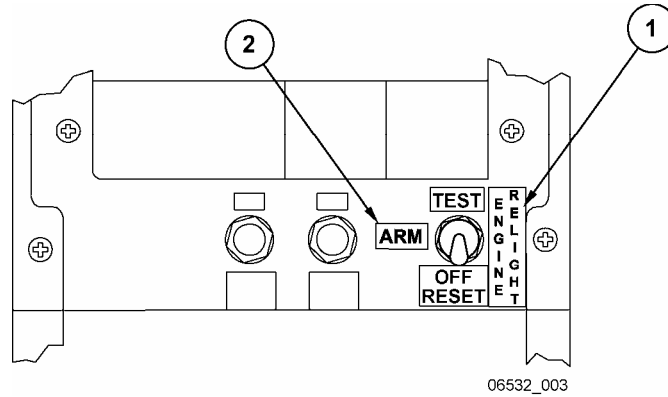
BHT-206-SI-92

**ACCOMPLISHMENT INSTRUCTIONS:**

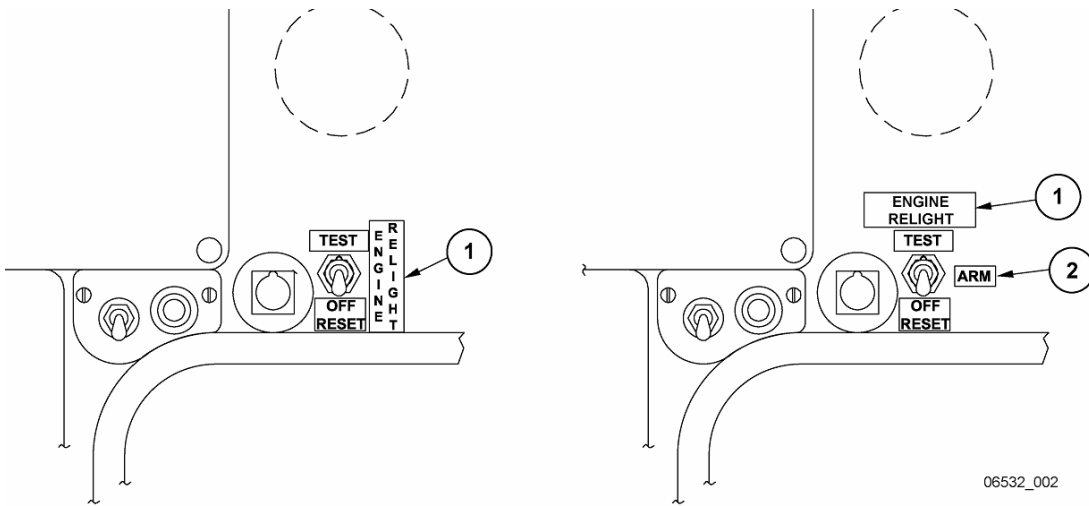
**-NOTE-**

The figures show three different configurations, each applicable to different helicopter serial numbers. Use the appropriate views A, B or C for your helicopter serial number.

1. Refer to the applicable view on the figure 1, and install the decals as follows:
  - a. Thoroughly clean surface to receive decal with a clean cloth moistened with aliphatic naphtha (C-305) or equivalent.
  - b. Remove protective liner from adhesive backing and install decal (1) as indicated on the applicable view on the figure 1.
  - c. Press decal with firm finger pressure to remove air bubbles.
  - d. Apply sealer (C-349) on decal.
2. Make an entry in the helicopter records to indicate that this technical bulletin has been accomplished.



**View A**  
S/N 004 through 153

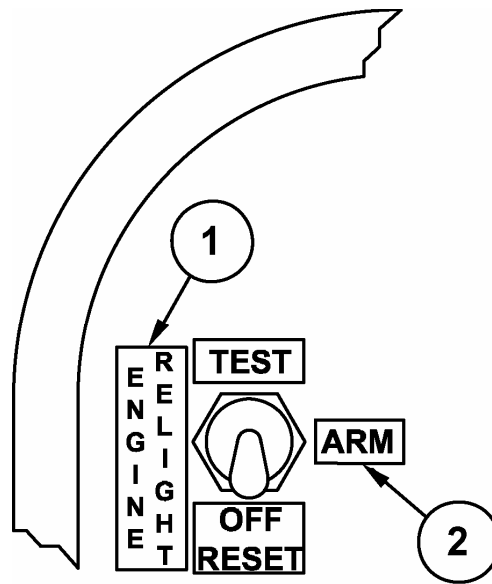


**PRE TB 206-06-188**

**POST TB 206-06-188**

**View B**  
S/N 154 through 913

**Figure 1. DECALS INSTALLATION (Sheet 1 of 2)**



06532\_001

**VIEW C**  
**S/N 914 through Subs.**

1. "ENGINE RELIGHT" decal.
2. "ARM" decal

**Figure 1. DECALS INSTALLATION (Sheet 2)**