



TECHNICAL BULLETIN INDEX

THE ATA/CHAP. REF. COLUMN INDICATES THE MAINTENANCE AND/OR OVERHAUL MANUAL CHAPTER/S AFFECTED BY THE RESPECTIVE BULLETIN; OR, THE BULLETIN IS APPLICABLE TO A SERVICE INSTRUCTION (S.I.).

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POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101

1 JANUARY 2008

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STATUS CODE

A = Active

A- () = Active — (Additional Information)

└────────────────── P = Incorporated in Parts Catalog
 R = Referenced in Maintenance Manual

I = Inactive

I- () = Inactive — (Reason)

└────────────────── I = Incorporated in Maintenance Manual
 P = Incorporated in Parts Catalog
 S = Superseded (New Bulletin Number)
 R = Referenced in Maintenance Manual

NUMBER	ISSUE	DATE	STATUS	ATA/CHAP	
				REF.	SUBJECT
206-01-73-1	Basic Rev B	5-8-73 5-31-73		VIII	Installation of Pylon Support Link, P/N 206-031-589, Installation of Pylon Support Fitting, P/N 206-031-592 and-593
206-01-73-2	Basic	5-11-73		VIII	Reinforcement of 206-031-303-31 Frame Assembly L/R Hand Sides
206-01-73-3	Basic	6-5-73		VIII	Modification of Horizontal Stabilizer, P/N 206-020-149-1, -9, and -13
206-02-73-1	Basic	2-2-73		VIII	Addition of Supplement Skid Shoe, P/N 206-50-128-1, at Forward End of Skid Tubes
206-04-73-1	Basic	5-3-73		VI	Transmission Top Case, P/N 206-040-151, Inspection of
206-04-73-2	Basic Rev A	6-25-73 7-17-73		VI	Clutch Assembly, One Way, P/N CL 41742
206-(04-1)-73-1	Basic Rev A	3-9-73 3-27-73		II	Main Rotor Hubs, P/N 206-010-100 and 206-011-100
206-(04-1)-73-2	Basic	5-23-73		II	Main Rotor Hub, Blade and Latch Bolt Nuts, New P/N 206-011-119-1

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206-(04-2)-73-1	Basic	3-27-73		IV	Main Rotor Pitch Links, P/N 206-010-330 and 206-010-342 (All Dash Numbers)
206-05-73-1	Basic	4-27-73		II	Hub/Blade Attach Bolts, P/N NAS676431-36, and nuts, P/N NAS679A6 or MS21042L6
206-05-73-2	Basic	5-3-73		III	T/R Blades, P/N 206-010-750 and 47-642-117
206-08-73-1	Basic Rev C	3-20-73 10-5-73		X	Incorporated of Wet Line Torquemeter
206-08-73-2	Basic Rev A	9-4-73 9-18-73		X	Torquemeter, P/N 206-070-399
206-09-73-1	Basic	3-23-73		XI	Anti-Collision Light, 206A/B Helicopter
206-09-73-2	Basic	12-4-73		VIII	Addition of Bond Strap for Instrument Panel
206-13-73-1	Basic	1-2-73			Issuance of Technical Bulletins Will Replace Service Letters, Publications Effective Jan. 1973
206-13-73-2	Basic	3-27-73			Inspection of Airframe Dynamic Components
206-13-73-3	Basic	10-31-75		B	Component Exchange
206-13-73-4	Basic	9-18-73			Fluorescent Penetrant Inspection
206-50-73-1	Basic	8-1-73			Installation of Scupper P/N 206-072-912-1 to Fuel Tank Drain Valve, When Cargo Hook Kit P/N 206-706-104-1 or -3 Is Installed. Reference S.I. 206-17 and 206-79, Service Letter 206-91
206-50-73-2	Basic	12-21-73			Inspection of External Rescue Hoist Kit (206-706-126-1 or -5) Hoist (BL-16600-11) Cable Cutter
206-50-73-3	Basic	5-15-73			Replacement of Popout Float Kit Pressure Line Fittings and Hose Assemblies

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206-01-74-1	Basic	3-27-74			Fillers in Fuel Cell Cavity and Installation of Fuel Vent Line
206-01-74-2	Basic	6-4-74			Inspection of Particle Separator P/N 206-062-818-5
206-03-74-1	Basic	7-26-74			Field Installation of Bendix Fuel Management System on the Allison 250-C20 Engine
206-04-74-1	Basic	5-9-74			Transmission Oil Pump, P/N 206-040-184-1 Leakage
206-04-74-2	Basic	10-10-74			Repositioning of Transmission Input Quill Seal P/N 451509-H-19
206-04-74-3	Basic	10-29-74			Transmission Main Case P/N 206-040-150-1 and -29 Top Mounting Face Corrosion Limits
206-04-74-4	Basic Rev A	12-9-74 12-16-74		VI	Driveshaft, P/N 206-040-100-13, Inspection Interval, Increase From 300 to 600 Hours or 12 Months, Whichever Occurs First
206-(04-2)-74-1	NEVER ISSUED				
206-(04-2)-74-2	Basic	7-23-74		VI	Mast Repair Model 206
206-06-74-1	Basic	2-22-74		V	Modification of Pressure Regulator Valve Assembly, P/N 206-076-015-1
206-06-74-2	Basic	8-5-74		V	Replacement of Hydraulic Pump and Reservoir Assy Cover Gasket and Repair of Filter Assy
206-06-74-3	Basic Rev B	10-17-74 11-18-75		I	Recommended Overhaul Period for Hydraulic Components
206-08-74-1	Basic	5-17-74		VII	Reduction of Minimum Fuel Pressure Limits
206-10-74-1	NEVER ISSUED				
206-10-74-2	NEVER ISSUED				
206-10-74-3	Basic	6-24-74		VII	Fuel Pump Assembly, P/N 164A176, Modification

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206-50-74-2	Basic Rev B	3-18-74 10-2-74		S.I.	Rework of Cabin Heater Combustion Blower Air Pressure Switch
206-75-1	Basic	1-7-75		XI	Addition of Diode to Hour Meter Circuit
206-75-2	Basic	1-21-75		VI	Main Rotor Mast Corrosion Removal and Repair
206-75-3	Basic	1-23-75		I	Transmission and Tail Rotor Gearbox Oil Change Interval Increased from 100 to 200 Hours
206-75-4	Basic	2-3-75		VII	Linear Actuator, Droop Compensator Control
206-75-5	Basic Rev A	3-20-75 9-7-76		VII	Particle Separator Repair and/or Overhaul
206-75-6	Basic Rev A	6-5-75 6-23-75		III	Improved Needle Bearing, T/R Hub Assembly
206-75-7	Basic	6-20-75		I	Increase of Overhaul Intervals
206-75-8	Basic Rev A	7-30-75 9-7-76		VIII	Crew Passenger Dual Door Latch Assembly
206-75-9	Basic	8-27-75		I	Increase of Overhaul Interval Main Transmission, P/N 206-040-002- 5, -13, and -15
206-75-10	Basic	9-5-75		XI	Addition of Diode to External Power Circuit
206-75-11	Basic	10-31-75		S.I.	Modification of Emergency Flotation Landing Gear Cover Assemblies
206-75-12	Basic	11-5-75		VI	Modification of Transmission
206-76-1	Basic Rev B	1-7-76 7-9-76		VII	Relocation of Transducer, P/N 206-061-535-7
206-76-2	Basic Rev A	1-7-76 10-20-76		VI	Modification of Tail Rotor Driveshaft Cover to Accept Spring Load Bearing Hangers

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206-76-3	Basic	1-12-76		VIII	Improved Ventilation for Instrument Console
206-76-4	Basic	1-16-76		VII	Inactivation of Transducer, P/N 206-061-535-13
206-76-5	Basic	1-16-76		IV	Rework of Bellcrank Assembly, P/N 206-001-756-1 to P/N 206-001-756-5
206-76-6	Basic	2-13-76		II	Modification of Main Rotor Hub, P/N 206-011-100-1, -3, -5, -7, -11, and -17
206-76-7	Basic	2-16-76		V	Hydraulic Pump and Reservoir Assembly, P/N 206-076-022-1, -3, or -5
206-76-8	Basic	4-8-76		-	Warranty Claim Procedure and Return of Parts
206-76-9	Basic	7-16-76		S.I.	Installation of Diode on SCAS Power Switch
206-76-10	Basic	11-10-76		VII	Installation of Mounting Washers for Anti-Ice Actuator, P/N 206-062-625-3
206-76-11	Basic	12-1-76		S.I.	Rotor Brake Kit, P/N 206-706-034-3 and -7
206-76-12	Basic	12-15-76		IV	Rework of Cyclic Fiction, Pivot Support and Shaft Assembly to New Configuration
206-77-1	Basic	1-14-77		VII	Linear Actuator, P/N 206-062-721-11
206-77-2	Basic	2-14-77		II	Grease Lubricated, Main Rotor Hub
206-77-3	Basic	3-3-77		VI	Transmission Main Input Quill Adapter Wear Sleeve
206-77-4	Basic	6-1-77		VII	Inspection of Engine Fuel Pump Impending By-Pass Switch
206-77-5	Basic	6-1-77		XI	Electrical Cable Assembly, P/N 206-075-524-3

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206-77-7	Basic	6-20-77		VI	Model 206A/B Tail Rotor Driveshaft Clamp Type Bearing Hangers With Shims, P/N 206-040-345-5, 206-040-346-5 and 206-040-338-1
206-77-8	Basic	6-29-77		IV	Swashplate, P/N 206-010-450, Lubrication and Modification of
206-77-9	Basic	6-29-77		XII	Replacement of A.D.F. Sense Antenna Standoff, P/N 204-175-477-43
206-77-10	Basic	7-26-77		VI	Model 206A/B Transmissions Oil Pump, P/N 206-040-184-1, Modification
206-77-11	Basic	8-10-77		VIII	Addition of Drain Holes in Fuselage Lower Tailboom Attach Fitting
206-77-12	Basic Rev A	8-31-77 12-1-77		IV	Rework of Bellcrank, P/N 206-001-756-5, to P/N 206-001-756-9
206-77-13	Basic	9-8-77		VI	New Main Rotor Mast, P/N 206-010-332-17, and Mast Thrust Bearing, P/N 206-040-036-5
206-77-14	Basic	12-6-77		A/B: VIII B3: 53	Rivet Interference With Isolation Mount Assembly, P/N 206-030-539-005
206-78-1	Basic	3-30-78		A/B: IV B3: 27	Flight Control Lever Assy, P/N 206-001-339-023, Inspection of Bearings for Adequate Stake
206-78-2	Basic	6-1-78		A/B: XI	Starter Circuit Relays, Addition of Zener Diodes
206-78-3	Basic Rev B	7-18-78 11-17-78		B3: 65	Tail Rotor Hub and Blade Assemblies, Configuration of
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206-78-6	Basic	7-21-78		S.I.	Temperature Selector Valve, P/N 3214056-2, Installation of
206-78-7	Basic Rev A	8-21-78 10-2-78		A/B: IV B3: 27	Pilots Collective Stick, P/N 206-001-143-1, -3, -5, -7, and -9
206-78-8	Basic	9-5-78		A/B: VI B3:66	Transmissions of Tail Rotor Gearboxes, Installation of Dehydrators
206-78-9	Basic	9-12-78		A/B: VIII B3: 32	Skid Landing Gear Assembly, P/N 206-050-118-1 thru -47, Ground Handling Wheel Attach Modification
206-78-10	Basic	10-4-78		A/B: XI B3: 96	Landing Light Wire Leads, Increase in Wire Size
206-78-11	Basic Rev A	10-30-78 11-14-79		A/B: VIII B3: 53	Lower Right Longeron Fitting, P/N 206-031-327-2, Inspection and Repair
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206-78-14	Basic Rev A	12-4-78 5-25-79		A/B: VII B3: 28	Fuel Pump Cartridge in Fuel Pump Assembly, P/N 206-062-673-1, Replacement of
206-78-15	Basic	12-8-78		S.I.	Distribution Duct for Environmental Control System Installation, P/N 206-706-334-003, Modification of
206-78-16	Basic	12-18-78		S.I.	Cargo Suspension Assembly, P/N 206-072-900-1, Modification of
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206-79-19	Basic	2-2-79		A/B: IV B3: 65	Swashplate and Support Assy, P/N 206-010-450 Series, Tilt Friction Inspection and Inspection Requirements
206-79-20	Basic	2-6-79		A/B: VII B3: 28	Fuel Pressure Switch, P/N 7G547, Installation of
206-79-21	Basic Rev A	3-5-79 4-27-79		A/B: II B3: 65	M/R Hub, P/N 206-010-100-3, -5, -7, and -9 or P/N 206-011-100-1, -5, -7, -11, -17, and -21, Modification of
206-79-22	Basic	5-7-79		A/B: II B3: 65	M/R Hub Assy, P/N 206-010-100 and 206-011-100 Series, Corrosion Protection
206-79-23	Basic Rev A	5-17-79 9-26-79		A/B: VI B3: 66	Transmisison Input Quill Magnetic Carbon Seal, Installation of
206-79-24	Basic	5-22-79		A/B: IV B3:65	Swashplate Pivot Sleeve Assy, P/N 206-010-454-001 and -005, Modification of
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206-79-26	Basic	6-26-79		A/B: II B3: 65	Main Rotor Trunnion Adjusting Screws, P/N 206-010-111-001, and Addition of Trunnion Rotational Preload Check, Modification of
206-79-27	Basic	7-23-79		A/B: VI B3: 66	Tail Rotor Driveshaft Splines Increasing of Wear Limits for
206-79-28	Basic Rev A	7-31-79 10-18-96		A/B: VIII B3: 53	Isolation Mount Assembly, P/N 206-030-539-005 and 206-030-539-101
206-79-29	Basic	10-10-79		A/B: VIII B3: 53	Frame, P/N 206-031-303, Modification of Engine Mount Attachment

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206-79-32	Basic	12-13-79		S.I.	Emergency Float Kit Installation, P/N 206-706-010-025, Inspection and Maintenance of
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206-80-36	Basic	6-27-80		S.I.	Environmental Control System Tube Assembly, P/N 206-073-511-001, Chafing of
206-80-37	Basic	8-20-80		A/B: IV B3: 27	Servo Support Housing Assy, P/N 206-001-566-001, Installation of Barrier Plate
206-80-38	Basic	8-28-80		A/B: VI	Transmission Oil Cooler, Spares Replacement, P/N 8538312
206-80-39	Basic	8-29-80		B3: 79	Chafing Sleeve on Oil Return Tube, P/N 206-061-546-001, Installation of
206-80-40	Basic	9-23-80		A/B: II B3: 65	Tension Torsion Strap, P/N 206-011-154-101, as an Alternate to Tension Torsion Straps, P/N 206-011-147-001 and -005
206-80-41	Basic	9-23-80		B3: 25	Seat Belt Support Assembly, P/N 206-030-126-007, Replacement With Support Assembly, P/N 206-032-155-001

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206-80-43	Basic	10-9-80		A/B: VI B3: 66	Spline Wear Limits for P/N 206-040-562 Grease Lubricated Sun Gear, Increase of
206-80-44	Basic	10-16-80		S.I.	Temperature Control Sensor, Temperature Control Valve and Outlet Air Plenum Assy, Replacement of
206-80-45	Basic	12-4-80		A/B: VII B3: 28	Airborne Canister Type Fuel Boost Pump Assembly, P/N 206-062-681-101, Installation of
206-80-46	Basic Rev A	12-17-80 4-28-81		A/B: VI B3: 66	Input Driveshaft Assembly, Main, New Design, P/N 206-040-015-103, Installation of
206-81-47	Basic	1-20-81		S.I.	Retrofit Rain Gutter, Installation of P/N 206-704-148-115 Thru -120
206-81-48	Basic	3-2-81		A/B: VI B3: 65	Main Transmission Commonality, Modification to
206-81-49	Basic	3-5-81		A/B: II	Grip Assembly, P/N 206-010-102-121, for Use on Oil Lubricated Main Rotor Assembly, Conversion of
206-81-50	Basic	3-5-81		A/B: II B3: 65	Main Rotor Pillow Block Assembly Installation and Rework of Pillow Block, P/N 206-011-102-001, -007, and -011
206-81-51	Basic	3-10-81		A/B: I B3: 4	Main Rotor, P/N 206-010-200-033, Retirement Life, Increase of
206-81-52	Basic	3-31-81		A/B: VI B3: 79	Tube Assembly, P/N 206-061-541-001, Oil Supply (Tank-to-Firewall), Replacement of
206-81-53	Basic	5-4-81		A/B: VI B3: 28	TRW Globe Canister Type Fuel Boost Pump Assembly, P/N 206-062-681-103, Installation of

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206-81-55	Basic	8-28-81		A/B: VI B3: 28	Airframe Mounted Fuel Filter and Associated Fuel Hoses, Modifications of
206-81-56	Basic	9-25-81		A/B: VII B3: 72	Engine Bellmouth Assembly, P/N 206-061-230-001 and 206-062-224-001 Series, Inspection and Modification of
206-82-57	Basic	1-8-82		A/B: VII B3: 71	Seal, P/N 206-062-815-027, Air Induction Fairing (Cowl), Inspection of
206-82-58	Basic	1-19-82		A/B: VIII B3: 53	Tailboom Attachment Fittings, Inspection of Cracks
206-82-59	Basic	2-15-82		A/B: VIII B3: 52	Sliding Window Handles, P/N 206-031-500-151 and 206-031-501-137, Replacement with Handles, P/N 206-031-500-91 and 206-031-501-79
206-82-60	Basic	3-30-82		A/B: VI B3: 28	Airborne Canister Type Fuel Boost Pump, P/N 206-062-681-101, Modification of
206-82-61	Basic	3-31-82		A/B: X B3: 95	Activation of Tell Tale Light on the Turbine Outlet Temperature Indicator, P/N 206-075-680-103
206-82-62	Basic	3-31-82		A/B: IV B3: 27	Flight Control Servo Actuator, P/N 206-076-031-013, Modify to Improved Configuration
206-82-63	Basic	4-28-82		A/B: II B3: 65	Static Stop, Main Rotor Installation or Rework of
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206-82-68	Basic	7-19-82		S.I.	Emergency Flotation Equipment Inflation Valve Assembly, P/N 206-073-915-005, Modification to Valve Assembly, P/N 206-073-915-101
206-82-69	Basic	7-19-82		A/B: VI	Freewheel Assembly Commonality Modification to
206-82-70	Basic	7-19-82		A/B: V	Hydraulic Pump and Reservoir Assembly, P/N 206-076-022-101, Inspection and Rework of
206-82-71	Basic Rev A	8-4-82 11-10-83		A/B: XI B3: 96	Engine-Out Audio Warning Horn, Disabling of
206-82-72	Basic	8-4-82		A/B: III B3: 65	Trunnion Shimming Procedure, Tail Rotor Hub, Alternate Method
206-82-73	Basic	8-19-82		A/B: VIII B3: 32	Forward Landing Gear Support Fitting, P/N 206-030-104
206-82-74	Basic	8-19-82		B3: 25	Service Kit - Restraint System, Crew, Installation of P/N 206-703-003-101 and -103
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206-82-77	Basic	11-6-82		A/B: X B3: 95	Turbine Outlet Temperature Indicator Tell Tale Light, Activation of
206-82-78	Basic	12-16-82		A/B: IV B3: 27	Hydraulic Cylinder Support Assembly, P/N 206-001-520-005 or P/N 206-001-566-001, Replacement of

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