



# TECHNICAL BULLETIN INDEX

THE ATA/CHAP. REF. COLUMN INDICATES THE MAINTENANCE AND/OR OVERHAUL MANUAL CHAPTER/S AFFECTED BY THE RESPECTIVE BULLETIN; OR, THE BULLETIN IS APPLICABLE TO A SERVICE INSTRUCTION (S.I.).

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**1 JANUARY 2008**



**206L/L1/L3/L4 TECHNICAL BULLETIN INDEX**

STATUS CODE

A = Active

A- ( ) = Active — (Additional Information)

└────────── P = Incorporated in Parts Catalog  
R = Referenced in Maintenance Manual

I = Inactive

I- ( ) = Inactive — (Reason)

└────────── I = Incorporated in Maintenance Manual  
P = Incorporated in Parts Catalog  
S = Superseded (New Bulletin Number)  
R = Referenced in Maintenance Manual

NUMBER	ISSUE	DATE	STATUS	ATA/CHAP	
				REF.	SUBJECT
206L-76-1	Basic	1-7-76		-	Component Exchange
206L-76-2	Basic	3-17-76		S.I.	Rework Air Distribution Kit, P/N 206-706-140-1
206L-76-3	Basic	3-26-76		53	Improved Ventilation of Instrument Console
206L-76-4	Basic	4-8-76		-	Warranty Claim Procedure and Return of Parts
206L-76-5	Basic	5-14-76		28	Troubleshooting Procedure for Fuel Quantity System
206L-76-6	Basic	5-27-76		65	Model 206L M/R Hub, P/N 206- 011-100-9 and -19
206L-76-7	Basic	9-28-76		96	Addition of Diode to Automatic Relight Circuit
206L-76-8	Basic	11-10-76		71	Installation of Isolation Mounting Washers for Anti-Ice Actuator, P/N 206-061-625-3
206L-76-9	Basic	12-1-76		S.I.	Rotor Brake Kit, P/N 206-706- 042-1
206L-76-10	Basic	12-15-76		11	Removal of Decal(s) that Limit Baggage Compartment Loading Below the Normal 250 Lbs.

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206L-77-1	Basic	2-11-77		96	Addition of Diode to Hourmeter Circuit
206L-77-2	Basic	3-3-77		66	Revision of Transmission Oil Pressure Limits
206L-77-3	Basic	3-3-77		66	Transmission Main Input Quill Adapter Wear Sleeve
206L-77-4	Basic	3-22-77		28	Troubleshooting Procedure for Fuel Quantity System
206L-77-5	Basic	3-31-77		S.I.	Emergency Flotation Kit, Skid Panels, P/N 206-053-155-1 and -2
206L-77-6	Basic	4-18-77		71	Reinforcement of Engine Cowl Access Doors, P/N 206-063-803-5 and -6
206L-77-7	Basic	5-24-77		32	Ground Handling Wheels, Hydraulic Jack Assembly
206L-77-8	Basic	6-29-77		65	Swashplate, P/N 206-010-450, Lubrication and Modification of
206L-77-9	Basic	6-29-77		97	Replacement of A.D.F. Sense Antenna Standoff, P/N 204-175-477-43
206L-77-10	Basic	8-10-77		53	Addition of Drain Holes in Fuselage Lower Tailboom Attachment Fittings
206L-77-11	Basic	8-25-77		S.I.	Rework of Combustion Heater Kit, P/N 206-706-142-1, to 206-706-142-7
206L-77-12	Basic	9-27-77		28	Model 206L Fuel Quantity System (Gull)
206L-77-13	Basic	10-24-77		53	Application of Buffer, P/N 206-033-503-15 to Pylon Support Link Assy, P/N 206-033-503-3
206L-77-14	Basic	10-24-77		53	Rework of Transmission Restraint Installation, P/N 206-033-504-005, to 206-033-504-007

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NUMBER	ISSUE	DATE	STATUS	ATA/CHAP	SUBJECT
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206L-77-15	Basic	10-24-77		53	Rework of Restraint Assy, P/N 206-033-506-003, to 206-033-506-005
206L-77-16	Basic	11-16-77		28	Dual Fuel Pump, P/N 206-063-610-3, Single Pump Element Replacement
206L-77-17	Basic	12-1-77		29	Replacement of Hydraulic Servo, P/N 206-076-062-1
206L-77-18	Basic	12-2-77		5	Increase of Inspection Interval of Transmission Sun Gear, P/N 206-040-122-5
206L-78-1	Basic	2-10-78		53	Tail Rotor Gearbox Fairing Installation, P/N 206-033-420-005, Rework to P/N 206-033-420-011
206L-78-2	Basic	4-6-78		28	Model 206L Low Fuel Indicator Switch, P/N 206-063-613-3
206L-78-3	Basic	6-1-78		S.I.	Combustion Heater Kit Blower Relay Addition of Diode
206L-78-4	Basic	6-13-78		76	Water Alcohol Boss, P/N 206-061-423-1, Replacement
206L-78-5	Basic	7-20-78		29	Hydraulic Servo Actuator Rigging Tool, P/N T102019, Rework of
206L-78-6	Basic	7-21-78		S.I.	Temperature Selector Valve, P/N 3214056-2, Installation of
206L-78-7	Basic Rev B	8-1-78 9-19-78		65	Main Rotor Hub Pillow Block, Change in Retention Hardward
206L-78-8	Basic Rev A	8-21-78 9-18-78		27	Pilot Collective Stick, P/N 206-011-143-11, Modification of
206L-78-9	Basic	9-1-78		27	Tail Rotor Pitch Control Tube Assembly, P/N 206-001-021-021, Installation of Nylatron Sleeves, P/N 120-110-2A-24
206L-78-10	Basic	9-5-78		66	Transmissions and Tail Rotor Gearboxes, Installation of Dehyd.

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206L-78-11	Basic	10-30-78		53	Fairing, P/N 206-053-160, Modification of
206L-78-12	Basic	10-30-78		S.I.	Float Kit Cross Tubes, P/N 206-053-129-23 and -25, Inspection and Maintenance of
206L-78-13	Basic Rev A	2-8-78 2-6-79		65	Main Rotor Hub Assembly, P/N 206-011-100 Series, Corrosion Protection of
206L-79-14	Basic	2-2-79		65	Swashplate and Support Assy, P/N 206-010-450 Series, Tilt Friction Inspection and Inspection Requirements
206L-79-15	Basic	2-6-79		65	Longeron P/N 206-031-314 and Engine Pan Interface, Inspection for Corrosion
206L-79-16	Basic Rev A	2-9-79 4-27-79		65	Main Rotor Hub, P/N 206-011-100-009, -019, and -025, Modification of
206L-79-17	Basic	3-5-79		65	Main Rotor Blade, P/N 206-015-001-001, Tip Assembly Inspection
206L-79-18	Basic	3-21-79		5	Swashplate and Support Assembly, Increase in Time-Between-Overhaul from 1200 to 2400 Hours and Increased Lubrication Frequency
206L-79-19	Basic	3-29-79		28	Canister Type, Fuel Boost Pump, P/N 206-063-602-001, Installation for Bell 206L and 206L-1 Helicopters
206L-79-20	Basic	4-3-79		65	Main Rotor Hub Assembly, P/N 206-011-100 Series, Corrosion Protection of
206L-79-21	Basic	4-16-79		S.I.	Water Alcohol Bleed Air Line Modification

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NUMBER	ISSUE	DATE	STATUS	ATA/CHAP	
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206L-79-22	Basic	4-24-79		5	Transmission Main Input Driveshaft, Increase of Inspection Interval and Deletion of 1200 Hour Overhaul Requirement
206L-79-23	Basic	5-15-79		53	Tuning Weight Installation, P/N 206-033-541-001 and -003, Retention Washer and Bolt Replacement
206L-79-24	Basic Rev A	5-17-79 8-17-79		66	Transmission Input Quill Magnetic Carbon Seal, Installation of
206L-79-25	Basic	5-22-79		65	Swashplate Pivot Sleeve Assy, P/N 206-010-454-005, Modification of
206L-79-26	Basic Rev A	5-31-79 9-28-79		S.I.	Emergency Flotation Kit, P/N 206-706-067-001, Modification to Latest Configuration, P/N 206-706-067-003
206L-79-27	Basic	6-25-79		65	Tail Rotor Hub and Blade Installation Procedures, Revision of
206L-79-28	Basic	6-26-79		65	Main Rotor Trunnion Adjusting Screws, P/N 206-010-111-001, and Addition of Trunnion Rotational Preload Check Modification of
206L-79-29	Basic	6-27-79		29	Hydraulic Servo Actuator, P/N 206-076-062-001, Modification to P/N 206-076-062-005 Configuration
206L-79-30	Basic	6-27-79		29	Hydraulic Servo Actuator, P/N 206-062-001, Replacement with Latest Improved Servo Actuators
206L-79-31	Basic	7-16-79		5	Tail Rotor Gearbox, Overhaul Interval
206L-79-32	Basic	7-16-79		5	Main Transmissions, Overhaul Interval

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206L-79-33	Basic	9-28-79		53	Horizontal Stabilizer Assy, P/N 206-023-119-001, -075, -107 and 206-961-439-003, Modification or Replacement of
206L-79-34	Basic	9-27-79		53	Auxiliary Fin, P/N 206-023-126-001, -002, -009, and -010, Special Inspection and Modification
206L-79-35	Basic	9-28-79		66	Tail Rotor Driveshaft Splines, Increased Wear Limits
206L-79-36	Basic	9-28-79		66	Freewheeling Assembly Oil Line Filter, Installation of
206L-79-37	Basic	9-28-79		S.I.	Addition of Ground Wire to Emergency Flotation Kit, P/N 206-706-067-003
206L-79-38	Basic	9-28-79		65	Tail Rotor Hub and Blade Assemblies, Configuration of
206L-79-39	Basic	9-28-79		S.I.	Emergency Float Landing Gear Skid, P/N 206-051-155-001, -003, -007, and -008, Maintenance and Repair of
206L-79-40	Basic	10-12-79		S.I.	Airframe Modification to Provide ECU Access Door, P/N 206-961-308-001
206L-79-41	Basic	10-12-79		53	Structural Attachment of Center Post Installation, P/N 206-033-110-003 or -005, to Roof Beam Assembly, P/N 206-033-210-001, Inspection and Modification of
206L-79-42	Basic	11-9-79		4	Part I: M/R Mast, P/N 206-040-535-5, Increase in Retirement Life  Part II: Mast Nut, Torque Inspection
206L-79-43	Basic	12-5-79		79	Engine Oil Line, P/N 70-009E000D236, Proper Routing of
206L-80-44	Basic Rev A	1-24-80 10-16-80		66	Increased Spline Wear Limits for 206-040-562 Sun Gear

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206L-80-45	Basic	2-28-80		65	Main Rotor Hub Pillow Block, Change in Retention Hardware
206L-80-46	Basic	3-14-80		8	Weight and Balance Restriction, Selective Passenger Loading and Installation of Decal, P/N 206-072-621-103
206L-80-47	Basic	4-22-80		53	Transmission Support Link Assembly, Approved Replacement Part for P/N 206-033-503-001
206L-80-48	Basic	6-11-80		65	Swashplate Drive Collar Set and Installation of New Protective Boot, Modification of
206L-80-49	Basic	7-16-80		53	Blanket, P/N 206-070-020-001, Modification of, to Provide Fire/Fume Barrier
206L-80-50	Basic	6-27-80		S.I.	Environment Control System, Tube Assembly, P/N 206-073-443-001, Chafing of
206L-80-51	Basic	7-18-80		71	Particle Separator Ejector, Replacement of
206L-80-52	Basic Rev A	8-7-80 2-12-81		53	Pylon Support Installation, P/N 206-033-500-005 and -006, Inspection of Retaining Bolts for Correct Torque and Installation
206L-80-53	Basic	8-18-80		53	Arm Assembly - Nodal Beam, P/N 206-033-505-001 and -003, Rebushing of
206L-80-54	Basic	9-13-80		S.I.	Emergency Float System Kits, P/N 206-706-067-001, -003, and -101, Tailboom Fin Plate Stiffener, P/N 206-961-396-101, Installation of
206L-80-55	Basic	10-2-80		66	Tail Rotor Driveshaft and Fan Driveshaft Assemblies, Modification of

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206L-80-56	Basic	10-16-80		S.I.	Temperature Control Sensor, Temperature Control Valve, and Outlet Air Plenum Assembly, Replacement of
206L-80-57	Basic	11-12-80		S.I.	Bleed Air Discharge Cover and Duct, Replacement of
206L-80-58	Basic	11-21-80		5	Tail Rotor Gearbox, Overhaul Interval
206L-80-59	Basic	12-10-80		53	Vertical Fin Assembly, P/N 206-020-113, Replacement of Inserts, Sleeve, P/N 80-011-S12F20-0, and Plug, P/N 80-011-P12F2-0 (4 Places)
206L-80-60	Basic	12-15-80		66	Tail Rotor Gearbox Filler Cap Adapter, P/N 204-040-506-103, Installation of
206L-80-61	Basic	12-17-80		66	Transmission, Modification to Provide Commonality
206L-81-62	Basic	1-20-81		52	Replacement of Screws Installed in Litter Door Hinges, P/N 206-033-649-001 and -003
206L-81-63	Basic	1-20-81		53	Retrofit Rain Gutter, P/N 206-704-149-115 thru -120, Installation of
206L-81-64	Basic Rev A	1-22-81 10-26-81		28	In-Line Fuel Filters, P/N 206-063-693-001, Relocation of
206L-81-65	Basic	2-26-81		28	Fuel System Flow Switches, P/N 206-063-635-001, 206-064-601-001, -003, and -101, Replacement of
206L-81-66	Basic Rev A	3-5-81 3-19-85		65	Main Rotor Yokes, P/N 206-011-149-101 and -105, With Higher Gross Weight Capabilities
206L-81-67	Basic	3-5-81		65	Main Rotor Pillow Block Assembly Installation and Rework of Pillow Block, P/N 206-011-102-007 and -011

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206L-81-68	Basic	4-8-81		29	Hydraulic Pump P/N 206-076-030-003, Modify to New Configuration, P/N 206-076-030-101
206L-81-69	Basic	4-24-81		53	Inspection and Replacement of Pylon Support Bearing Washer, P/N 206-030-507-001, Installed in Lieu of Correct Washer, P/N 206-033-522-001
206L-81-70	Basic	5-2-81		S.I.	ECS Kit, P/N 206-706-143-3, Electrical System Circuit Breaker and Resistor, Replacement of
206L-81-71	Basic	8-27-81		71	Seal, P/N 206-063-803-069, Air Induction Cowl, Inspection of
206L-81-72	Basic	9-3-81		96	Battery Retrofit Recommendation
206L-81-73	Basic	10-21-81		27	Elevator Assembly, P/N 206-023-119-005 or -007, Spar Inspection and Repair of
206L-81-74	Basic	11-3-81		95	Fuel Pressure/Loadmeter Indicator, Replacement of
206L-82-75	Basic	1-19-82		53	Tailboom Attachment Fittings, Inspection for Cracks
206L-82-76	Basic	2-19-82		71	Bleed Air Discharge Cover, Duct, and Hose, Replacement of
206L-82-77	Basic	3-17-82		27	Horizontal Stabilizer Assembly, P/N 206-023-119-151, Screws for Assembly and Installation
206L-82-78	Basic	3-30-82		65	Tension Torsion Strap, P/N 206-011-154-103, as an Alternate to Tension Torsion Straps, P/N 206-011-147-003 and -007
206L-82-79	Basic	4-20-82		95	Activation of Tell Tale Light on the Turbine Outlet Temperature Indicator, P/N 206-075-680-105
206L-82-80	Basic Rev A	5-3-82 11-29-82		28	Fuel System Flow Switches, P/N 206-063-635-001, 206-064-601-001, -003, -101, and -103, Replacement of

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206L-82-81	Basic	5-25-82		66	Retaining Plate Grease, Main Input Driveshaft Assembly, Modification to
206L-82-82	Basic	6-18-82		S.I.	Cargo Hook Kits, P/N 206-706-341-005 and -101, Carriage Bolt, P/N MS21250-05040, Replacement of
206L-82-83	Basic	6-28-82		25	Restraint Assemblies, P/N 206-072-841-101 and -103, Longer Passenger Lab Belt, P/N 501719-411, Addition of
206L-82-84	Basic	6-29-82		S.I.	Emergency Flotation Equipment Inflation Valve Assy, P/N 206-073-915-005, Modification to Valve Assy, P/N 206-073-915-101
206L-82-85	Basic	7-29-82		66	Mast, To Provide Commonality
206L-82-86	Basic Rev A	8-4-82 11-10-83		96	Engine-Out Audio Warning Horn, Disabling of
206L-82-87	Basic	8-16-82		65	Trunnion Shimming Procedure, Tail Rotor Hub, Alternate Method
206L-82-88	Basic	8-19-82		25	Service Kit - Restraint System Crew, Installation of P/N 206-703-003-101, -103, and -105
206L-82-89	Basic	9-3-82		11	Particle Separator Limitation Decal, P/N 206-072-895-101, Installation of
206L-82-90	Basic	9-29-82		32	New Skid Tube Shoe Assembly, P/N 206-050-128-101, Installation of
206L-82-91	Basic	10-28-82		66	Freewheeling Assembly, P/N 206-040-270, Overhaul Interval
206L-82-92	Basic	12-21-82		5	Tail Rotor Gearbox, P/N 206-040-402, Overhaul Interval
206L-83-93	Basic	1-12-83		S.I.	Particle Separator/Snow Deflector Limitation Decal, P/N 206-072-895-103, and -105, Installation of

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206L-83-94	Basic	1-25-83		S.I.	Particle Separator Purge Valve, Installation of
206L-83-95	Basic	2-7-83		66	Transmission Input Quill Magnetic Carbon Seal, P/N 206-040-156-101, New Two (2) Piece Configuration
206L-83-96	Basic	3-4-83		65	Chordwise Balance Weights, Main Rotor Hub
206L-83-97	Basic Rev A	3-7-83 7-22-83		65	Main Rotor Blade, P/N 206-015-001-001, Doubler, Delamination Expanded Repair Limits
206L-83-98	Basic	4-11-83		11	Baggage Compartment Cargo Tiedown, New Stencil, P/N 206-070-619-101, Installation of
206L-83-99	Basic	5-16-83		5	Transmission Assembly, P/N 206-040-004, Overhaul Interval, Change to
206L-83-100	Basic	5-19-83		79	Engine Oil Pressure Hose Assembly P/N 70-009E000D236, Rerouting of
206L-83-101	Basic	6-20-83		27	Anti-Torque Control System, Tube Assembly, P/N 206-001-020-101, Installation of
206L-83-102	Basic	8-4-83		27	Cyclic Pivot Support, P/N 206-001-397-001, -101, Deletion of 1200 Hour Overhaul/Inspection
206L-83-103	Basic	8-9-83		65	Main Rotor Thrust Washer, P/N 206-010-110-003, and Addition of Steel Plate, Modification of
206L-83-104	Basic	8-15-83		65	Counterweight(s) to Balance Tail Rotor Pedal, Addition of
206L-83-105	Basic	8-15-83		65	Main Rotor Hub Assembly, P/N 206-011-100, Oil Lubricated

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206L-83-106	Basic	8-28-83		66	Freewheeling Inner Shaft, P/N 206-040-222-005 and P/N 206-040-222-009, Internal Surface Protection
206L-83-107	Basic	11-10-83		5	Tail Rotor Gearbox, P/N 206-040-402, Overhaul Interval
206L-83-108	Basic	11-10-83		66	206 Freewheeling Assembly Inspection Criteria, Expansion of
206L-83-109	Basic	12-1-83		66	One Way Clutch, Freewheeling Assembly Replacement at Overhaul
206L-83-110	Basic	12-20-83		53	Fuselage Aft Bulkhead, P/N 206-032-308-003, Inspection and/or Replacement of
206L-84-111	Basic	2-1-84		65	Main Rotor Yoke Bearing Journals, False Brinelling Limit
206L-84-112	Basic	2-1-84		65	Tail Rotor Pitch Change Tube Assembly, P/N 206-011-724-005/-109, Electro Chemical Metalizing
206L-84-113	Basic	2-13-84		5	Transmission, P/N 206-040-004, Overhaul Interval
206L-84-114	Basic	2-13-84		65	Swashplate and Support Assy, P/N 206-010-450, Overhaul Interval
206L-84-115	Basic	3-6-84		5	Mast Assembly, Main Rotor, P/N 206-040-014-101 and Sub, Special Inspection and Overhaul
206L-84-116	Basic	3-20-84		S.I.	Emergency Floats, P/N 206-050-142-35/-36 and P/N 206-050-248-107/-109/-111, Testing of
206L-84-117	Basic Rev A	4-11-84 9-6-84		S.I.	Float and Skid Landing Gear Cross Tubes, P/N 206-053-109-005/-007, Clamp on Supports, P/N 206-053-189-101/-103, Installation of
206L-84-118	Basic	5-23-84		66	Transmission, P/N 206-040-004, With S.I. 206-2039 Incorporated

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206L-84-119	Basic	6-7-84		65	Main Rotor Blade, P/N 206-015-001-001/-103, Increase Trim Capability and Vibration Working Procedures
206L-84-120	Basic	8-27-84		65	Tail Rotor Blade Bearing, P/N 206-010-765-001, Protection of
206L-84-121	Basic Rev A	9-12-84 1-16-85		65	Tail Rotor Trunnion Bearing, P/N B1212, Introduction of
206L-84-122	Basic	10-31-84		65	Swashplate Duplex Bearing, P/N 206-010-443-001, 2400 Hour Retirement Life, Deletion of
206 L-84- 123	Basic	11-27-84		66	Rework of Vented, Grease Lubricated Sun Gear, P/N 206-040-562-101, to Non-Vented Configuration
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