



TECHNICAL BULLETIN INDEX

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A Textron Company

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15 SEPTEMBER 2011

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NUMERICAL INDEX

PUBLICATION	ISSUE/ REV	DATE	SUBJECT
TB 204-03-73-1	Basic	30-Jan-73	Engine Mount - Allowable Rod End Bearing Wear Limits
TB 204-04-73-1	Basic	4-Jun-73	Modification of Main Driveshaft Boot Assembly, P/N 204-040-176-3
TB 204-04-73-2	Rev A	8-Jun-73	Tail Rotor Driveshaft, P/N 204-040-620-3 and -5
TB 204-04-73-3	Basic	10-Sep-73	Increase Torque of the Mast Lower Retainer Nut, P/N 204-040-309-1
TB 204-04-73-4	Basic	10-Sep-73	Special Tool, P/N T101586, Pusher Set
TB 204-(04-2)-73-1	Basic	3-Apr-73	Scissors Assembly, P/N 204-011-406-15, and Tube Assembly (Mixing Lever to Scissors Assembly), P/N 212-010-404-5
TB 204-06-73-1	Basic	2-Aug-73	Alternate Hydraulic Pump, P/N PV3-044-8
TB 204-13-73-1	Basic	2-Jan-73	Issuance of Technical Bulletin Will Replace Service Letter Publications Effective January 1973
TB 204-13-73-2	Basic	13-Mar-73	Component Exchange
TB 204-13-73-3	Basic	27-Mar-73	Inspection of Airframe Dynamic Components
TB 204-13-73-4	Basic	5-Oct-73	Announcements of Increase in Time-Between-Overhaul of Dynamic Helicopter Components
TB 204-13-73-5	Basic	18-Sep-73	Fluorescent Penetrant Inspection
TB 204-50-73-1	Basic	8-Jan-73	Rotor Brake Assemblies (Goodyear)
TB 204-(04-1)-74-1	Basic	27-Aug-74	Main Rotor Yoke Assembly, P/N 204-011-102-17, Spindle Replacement Dimension Change
TB 204-05-74-1	Basic	27-Nov-74	Dynamic Balance of Tail Rotor Hub and Blade Assembly, P/N 204-011-800 (All Dash Numbers)
TB 204-11-74-1	Basic	25-Jun-74	Lubrication of the Anti-Torque Silent Chain Assembly, P/N 205-001-721-1
TB 204-13-74-1	Rev A	19-Sep-74	Component Exchange
TB 204-75-1	Basic	13-Mar-75	Ground Handling Gear Hydraulic Pump Repair Kit, P/N KH9000
TB 204-76-1	Basic	5-Mar-76	To Provide Update Exchange Pricing Information Effective March 1, 1976
TB 204-76-2	Basic	7-Apr-76	Warranty Claim Procedure and Return of Parts
TB 204-76-3	Basic	8-Jul-76	Flight Control Tubes and Bellcranks
TB 204-77-1	Rev A	21-Jun-77	Main Rotor Blade Splice Cover Assembly P/N 204-015-011-1
TB 204-77-2	Rev A	12-Aug-77	Assignment of 1000 Hour Service Life to Float Gear Forward Cross Tubes, P/N 204-706-053-3 and 204-706-053-75
TB 204-77-3	Basic	10-Oct-77	Inspection of Tail Rotor Servo Actuator, P/N 204-076-053-5, Vendor P/N 1660-17
TB 204-77-4	Basic	11-Oct-77	Transmission 42 degree and 90 degree Gearbox Assembly Electrical Chip Detector, P/N B752G and B7669B
TB 204-77-5	Basic	18-Oct-77	Rework Instructions for Cargo Hook Bumper Casting, P/N 204-072-901-1
TB 204-78-1	Basic	28-Feb-78	Inspection and Maintenance of Emergency Exits
TB 204-78-2	Basic	12-Apr-78	Replacement of Cargo Door Sliders, P/N 204-030-220-1

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TB 204-78-3	Basic	3-May-78	Announcement of Increase in Time-Between-Overhaul of Main Rotor Hub Assembly
TB 204-78-4	Basic	17-May-78	Main Rotor Hub Assembly, P/N 204-012-101, Pillow Block Assembly Procedure
TB 204-78-5	Basic	25-Jul-78	Transmission Bevel Gear Attachment Bolts, P/N AN107607, Replacement of
TB 204-78-6	Basic	27-Nov-78	Oil Cooler, P/N 204-060-594-5, Substitution
TB 204-78-7	Basic	13-Dec-78	Forty-Two Degree Gearbox, P/N 204-040-003-37, Increase in Time-Between-Overhaul (T.B.O.)
TB 204-78-8	Basic	21-Dec-78	Transmission, P/N 204-040-009-61, Conversion to a 204-040-009-87 Transmission with a 2000 T.B.O. Interval
TB 204-79-9	Basic	23-Jan-79	Hydraulic Cylinder Assemblies, P/N 205-076-038 (All Dash Numbers), Removal of Mandatory Retirement Life
TB 204-79-10	Basic	26-Mar-79	High Skid Gear Forward and Aft Cross Tube Assemblies, P/N 205-050-403-31 and -33, Inspection and Rework
TB 204-79-11	Basic	29-Mar-79	Structural Repair to Cabin Windshield Upper Longeron and Door Post, P/N 205-030-619
TB 204-79-12	Basic	23-Apr-79	Repair of the Vertical Fin Forward Spar, P/N 205-030-846-49
TB 204-79-13	Rev A	5-Sep-79	M/R Mast Assembly, P/N 204-040-366-5, -7 and -9, TBO Increase, Mast Bearing, P/N 212-040-136-001, 1000 Hr. Retirement Deletion
TB 204-80-14	Basic	18-Feb-80	Swashplate Support Assembly, P/N 204-011-404-017, and Inner Ring Assembly, P/N 204-011-402-021, Installation of
TB 204-80-15	Basic	2-Jun-80	Cyclic, Collective, and Tail Rotor Control Installations; Damage and Repair Limits of Bellcrank, Lever, and Support Assemblies Under the Cabin Floor Area
TB 204-80-16	Basic	1-Oct-80	High Skid Gear Kit, P/N 205-706-078-001, with Crosstubes, P/N 205-050-403-301 and -033, Provision for
TB 204-81-17	Basic	12-Feb-81	204B Elevators, P/N 204-030-858-053 and -054, and Elevator Horn, P/N 204-001-937-5, Installation of
TB 204-81-18	Rev B	14-Mar-84	Engine Driveshaft Adapter, P/N 204-040-812-003, Rework of
TB 204-81-19	Basic	22-Sep-81	Main Rotor Hub Assembly, P/N 204-012-101 (All Dash Numbers), Modification of Grease Lubrication
TB 204-82-20	Basic	19-Jul-82	Suspension Assembly - Cargo, P/N 204-072-915-101 and Prior, Modification of
TB 204-83-21	Basic	7-Mar-83	Kaflex Driveshaft P/N 204-040-433-101, Installation and Inspection of
TB 204-83-22	Basic	1-Dec-83	3 Micron Transmission Oil Filter, P/N 204-040-433-101, Installation of
TB 204-85-23	Basic	1-Feb-85	Gearbox Assembly, Intermediate and Tail Rotor, Modification of

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TB 204-85-24	Rev A	25-Jun-86	Tail Rotor Blade, P/N 204-011-702 (All Dash Numbers), Improved Visibility Paint Scheme
TB 204-86-25	Basic	28-Apr-86	Main Rotor Grip Seal, P/N S12561-341, Replacement
TB 204-87-26	Basic	17-Aug-87	Markings Installation, P/N 204-072-693-1, -3, -9, and -11, Tail Rotor Hazard Warning Decals, Addition of
TB 204-87-27	Basic	28-Sep-87	Rotor Brake Assembly, Modification of
TB 204-88-28	Rev A	17-Feb-88	Addition of Identification Decal on Aircraft Exterior
TB 204-89-29	Rev A	19-Jun-90	Airborne Canister Type Fuel Boost Pump Assembly P/N 206-062-687-101 Installation of
TB 204-89-30	Basic	27-Nov-89	Mast Assembly P/N 204-040-366-007, -009, -013, -015, -017, -021, Configuration Change and Upgrade
TB 204-90-31	Basic	7-Feb-90	Swashplate and Support Assembly P/N 204-011-400, Configuration Change and Upgrade
TB 204-90-32	Rev A	22-May-90	Main Rotor Hub Assembly P/N 204-011-101 and 204-012-101, Configuration Change and Upgrade
TB 204-90-33	Rev A	3-Aug-90	MRC Duplex Bearings P/N 204-040-424-001, Inspection and Recall
TB 204-91-34	Basic	5-Feb-91	Stabilizer Bar Assembly P/N 204-011-326 and P/N 212-010-300, Configuration Change and Upgrade
TB 204-91-35	Basic	5-Mar-91	Main Transmission Fuel Flow Debris Monitor
TB 204-91-36	Basic	26-Jun-91	Transmission Oil Pump Key P/N 38-56007-1003-2 and MS35756-3 Which Were Supplied As Spares, Replacement of
TB 204-92-37	Basic	27-Jan-92	Scissors and Sleeve Assembly P/N 204-011-401, Configuration Change and Upgrade
TB 204-92-38	Basic	3-Mar-92	Sump Case Assembly P/N 204-040-355-005, Rework Procedures to Reduce the Size of the Chip Detector Boss Entry-Countersink
TB 204-94-39	Basic	28-Nov-94	Rotor Brake Assembly, Introduction of Stainless Steel Piston
TB 204-95-40	Basic	18-Sep-95	Pillow Block Bushing 204-011-135-105, Increase in Retirement Life
TB 204B-98-41	Basic	22-Apr-98	Elevator Horn Rework
TB 204-98-42	Basic	9-Sep-98	Breeze-Eastern Customer Service Bulletin: A60LT Cargo Hooks
TB 204-99-43	Basic	10-Feb-99	Improved Pitch Horn to Main Rotor Grip Attachment Hardware
TB 204-99-44	Basic	19-Mar-99	Tail Rotor (T/R) Gearbox Speedi-Sleeve P/N 99143 Addition of
TB 204-00-45	Basic	30-Jun-00	Cyclic and Collective Jackshafts, Inspection and Modification of
TB 204-00-46	Basic	14-Apr-00	Elevator Assy and Elevator Horn Assy, Increase in Retirement Life
TB 204-03-47	Basic	20-Oct-03	Swashplate and Support Assembly, Bolt 204-011-463-107, Introduction of

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TB 204-03-48	Basic	29-Oct-03	Mast Assembly P/N 204-040-366-015 (With Bearing P/N 212-040-136-001 Installed) and Mast Assemblies 204-040-366-017, 021, Increase in Time-Between-Overhaul (TBO)
TB 204-04-49	Basic	28-Jun-04	Transmission Oil Pump 212-040-184-001, Modification of
TB 204-05-50	Basic	11-May-05	Bearing and Liner Assemblies P/N 204-010-433-001 and P/N 204-011-443-001: Installation Improvements

NOTICE

The following blank pages are provided for entry of additional notices when distributed. These additional notices will be included in this index at next revision

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